.4											
Work Orde Thursday, Septen											Page 1
Item ID: Revision ID:	D3770-1			Accept				Se Se	tup Sta		
Item Name:	Tube								Sto	p	
Start Date: Required Date: Reference:	9/30/2010 10/8/2010	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:	D:					
Reference:			160 -				-	Rı	ın Sta	ret	18118 181 1181 1981
Approvals:	Process Plan	n: <i>[[//</i>	Date: 10-9-30	Tooling:	D:	ate:		IX.			
	QC:		Date:	_ SPC (Y/N):	Da	ate:			Sto	'P	
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr						1	<u> </u>		
D3770	Rev	В					/	16×			
		Small Fab		0.00							
Small Fab		Memo		0.00			,		<u> </u>		
Small Fab		1-cut tube dwg D3770 labelled #1	to lenght as per dwg D3770 DUsing DT9410,Locate tubo □3- deburr	□2-drill holes thru to fin e on stop labelled #1 and	ish size as per d then drill holes	m-	L	12/12/14	ĺ		
		QC5- Inspect part comp	oleteness to step on W/O	0.00	110114			(X6)			
QC Quality Control		Memo		0.00							

120

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00 pl 10-10-14

Dart Ae	rospace	e Ltd						
W/O:			WO	RK ORDER CHANGE	S			· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	CEDURE CHAI	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	7.00							
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition	:	QA: N/C Clo	sed:	Date: _	
NCR:		1	VORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC		Corrective Action Section	n B	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

	}	Description of NC		Corrective Action Section E	3	Varification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

Work Order ID 62458

Thursday, September 30, 2010 12:58:12 PM



Page 2

Item ID:

D3770-1

Accept

Setup Start



Revision ID:

Start Date:

Item Name: Tube

Required Date: 10/8/2010

9/30/2010

Start Qty: 6.00

Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start Run

Date:_____

SPC (Y/N):

Tool ID

Date:

Tool # Plan

Code

Stop

Stop

Sequence ID/ Work Center ID

130

140

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

0.00

Set Up/ **Run Hours**

16/10/11

Accept Reject **Qty** Oty

Reject Number Stamp

Insp.

Identify as per dwg & Stock Location: 348A

Packaging Packaging

Memo

0.00

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/18 78J

	Dart .	Aeros	pace l	Ltd
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W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	adory:	NCB.	Ves N	lo DOA	•	Date	
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng		Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector
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Picklist Print

Thursday, September 30, 2010 12:58:17 PM

Work Order ID: 62458

Parent Item:

D3770-1

Parent Item Name:

Tube



Start Date: 9/30/2010

Required Date: 10/8/2010

Page 1

Start Oty: 6.00

Required Oty: 6.00

Comments:

IPP Rev:A 08-07-21 revB as per dwg DD verified by:EC IPP Rev:B Added Drilling Tooling 08-08-26 JLM Verified By:EC

Item Name Item	eplacement em ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W065		Purchased	No			100	f	46.3595	1.1358	7.173474 M	رد/	1/11/	フ

Location

MAT015

113511

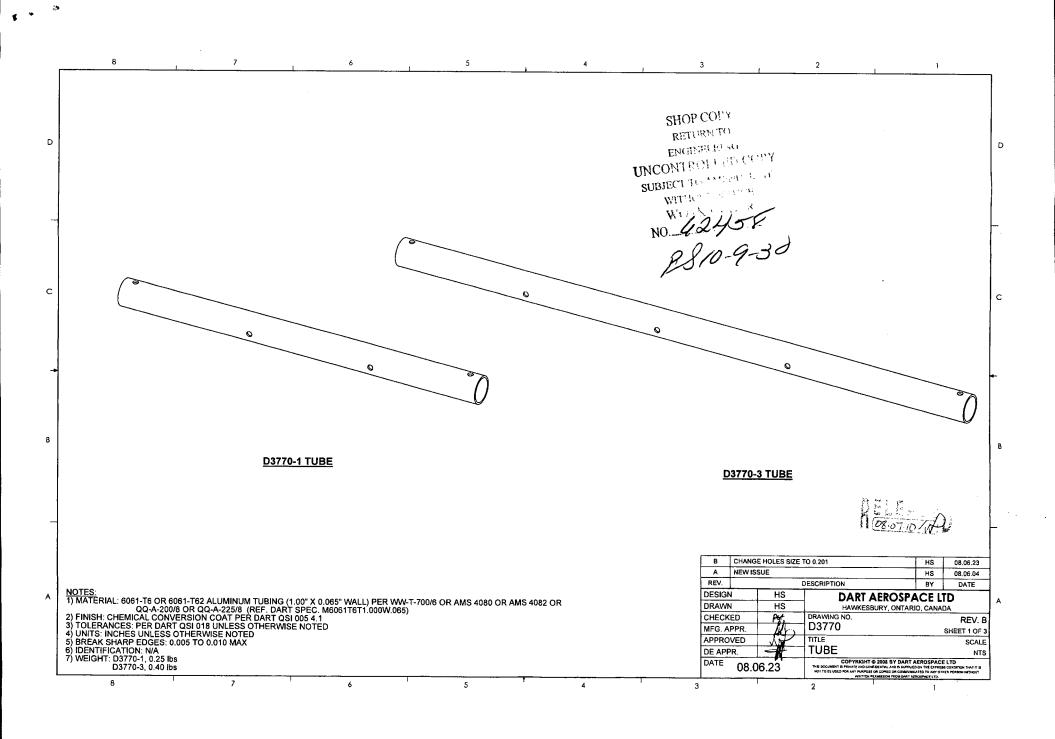
114089

Loc Oty

46.35947348 36.4647365 \ 9.894737 Loc Code

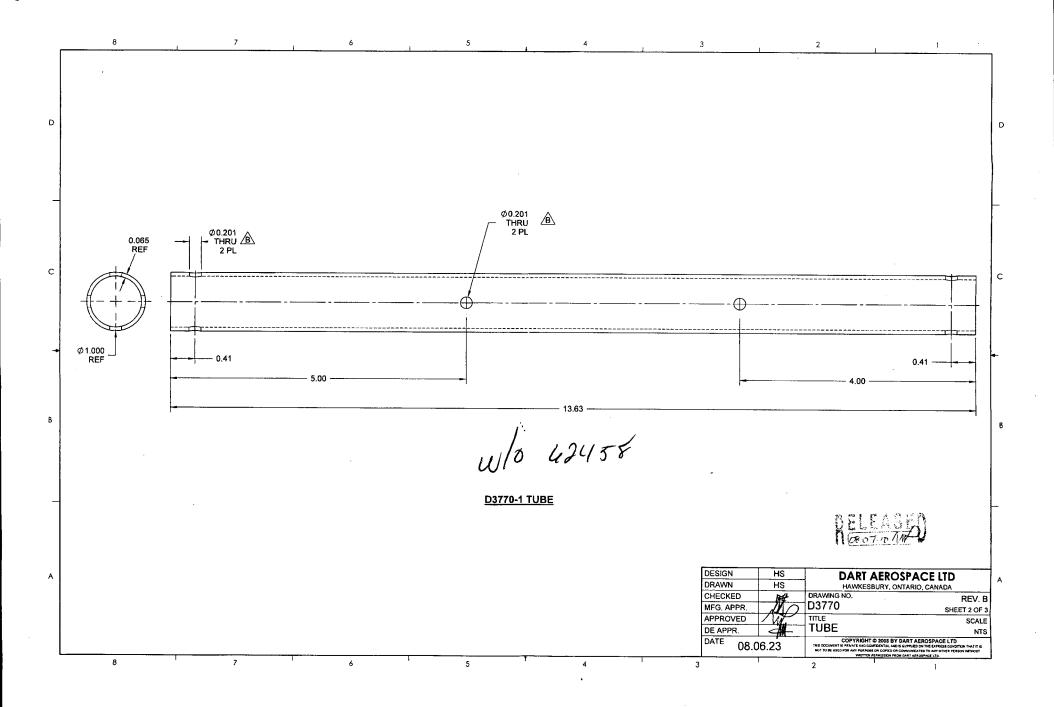
7-173474

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W/O:			W	ORK ORDER CHAN	IGES					
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Part No	:	PAR #:	Fault Cate	egory:	NCI	R: Yes	No DQ	A:	Date: _	
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	n 	Sign & Date		ion C	Chief Eng	QC Inspector
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Dart Aerospace Ltd

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W/O:			VVC	ORK ORDER CHANG	122				
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	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	n C	Chief Eng	QC Inspector
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DATE	OTED	Description of NC			ction B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector

ulo 42458 D Ø0.201 →THRU B 2 PL Ø0.201 THRU B 3 PL С 0.065 REF Ø1.000 REF 0.37 0.37 --- 5.00 ---**** - 15.00 21.75 D3770-3 TUBE DESIGN HS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN HS DRAWING NO. CHECKED REV. B D3770 MFG. APPR. SHEET 3 OF 3 APPROVED TITLE SCALE DE APPR. TUBE NTS DATE COPYRIGHT © 2008 BY DART AEROSPACE LTD

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W/O:			V	VORK ORDER CHANGE	ES				
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DATE	STEP	Description of NC	1. 11. 1	Corrective Action Section		0	Verification	Approval	Approval
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